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(54) VACUUM FORMING METHOD FOR MULTI- COLORED MOLDED ARTICLE

(57) Abstract:

PURPOSE: To obtain a multi-colored molded article easily and at low cost by a method wherein a plurality of colors are applied to a plastic sheet, then the sheet is vacuum formed and a decorative plate is fitted to a part corresponding to a boundary line of the colors.

CONSTITUTION: For example, the plastic sheet 1 is applied with predetermined colors a, b and is

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vacuum formed by placing it on a vacuum forming mold 2 with the boundary line 1 of the colors a, b kept in register with a central part of a recess 3 of the mold 2. Further, into a recess 5 formed in the molded article 4 thus obtained, the decorative plate 6 is fitted into the recess 5 in the form of a pivot capable of fitting into the recess 5 is fixed so that any slight irregularities of the boundary line are covered completely.

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